



Job No.

### Instrument panel

Removal and installation of instrument panel .	68-I 00
Removal and installation of cover for speaker . . . . .	1 0 5
Removal and installation of glove box cover . . . . .	. 120
Removal and installation of lock on glove box cover	1 3 0
Removal and installation of glove box . . . . .	1 4 0
Removal and installation of cover under Instrument panel	1 5 0

### Center console

Removal and installation of center console . . . . .	2 0 0
A. Center console upper half . . . . .	
B. Center console lower half . . . . .	
Removal and installation of cover on shift lever . . . . .	2 3 0
Removal and installation of cover on shift lever(automatic transmission)	2 3 1

### Paneling (trim)

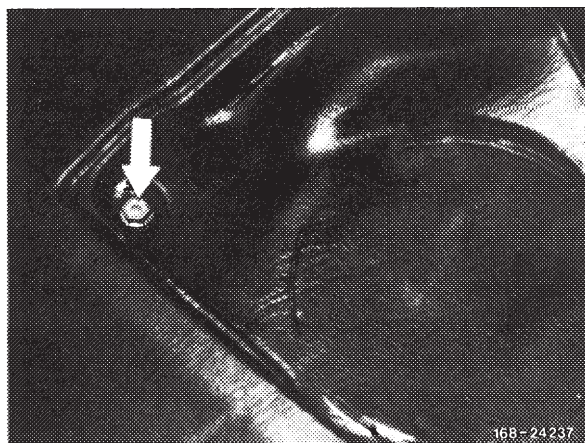
Removal and Installation of reveal molding on windshield top . . . . .	400
Removal and installation of reveal molding laterally on windshield . . . . .	405
Removal and installation of headlining . . . . .	430
Removal and installation of edge protectron under driver's and rear door . . . . .	442
Removal and installation of paneling (trim) on rear pillar . . . . .	449
Removal and installation of hat rack and first aid kit . . . . .	458
Removal and installation of paneling(trim) on center pillar . . . . .	470
Removal and installation of paneling(trim) on rear center piece . . . . .	485
Removal and installation of cushioning elements on transmission tunnel, outside . . . . .	492

### **Removal**

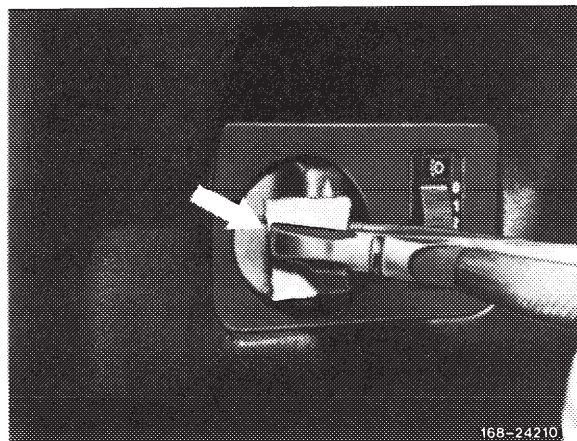
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- 1 Remove glove box (68-140).
  - 2 Remove cover left and right under instrument panel (68-I 50).
  - 3 Remove reveal molding left and right on windshield (68-405).
  - 4 Remove covering for both front speakers (68-105).
  - 5 Remove steering wheel (group 46).
- Remove instrument cluster (group 54).

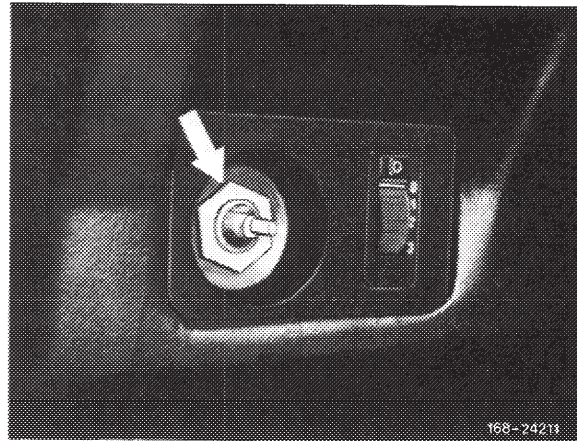
- 6 Remove screw in speaker cutout left and right.



- 7 Pull off control knob for rotary light switch.

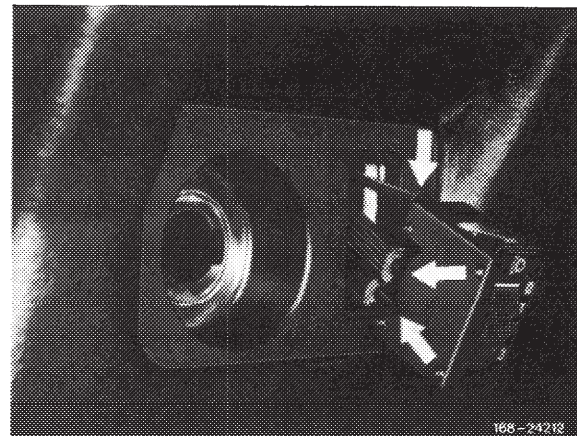


8 Unscrew nut on rotary light switch (width between flats 24 mm) and remove rotary light switch.

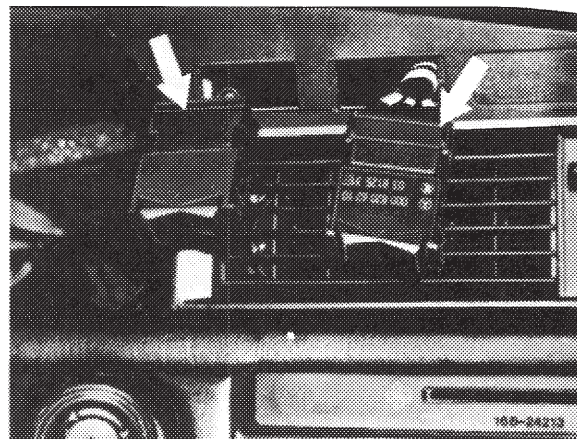


9 Push out switch for light range regulation and pull off connections.

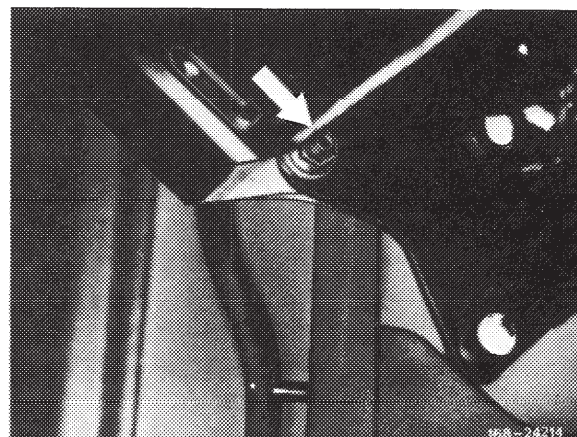
**Attention!** During installation, connect vacuum lines correctly: lilac at the top, lilac-yellow at the bottom.



10 Push out switch in range of air jets center and pull off connections.

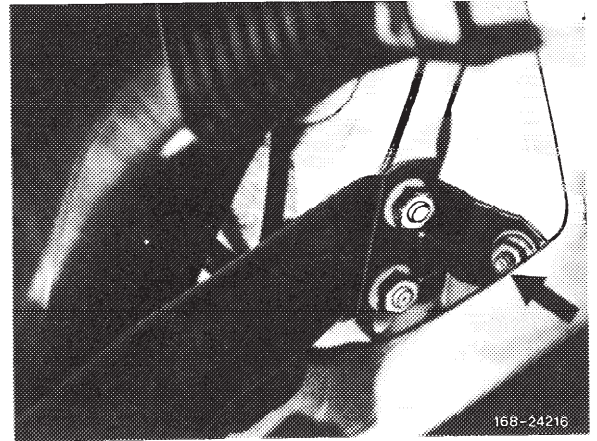


11 Unscrew fastening nut at bottom left and remove screw.

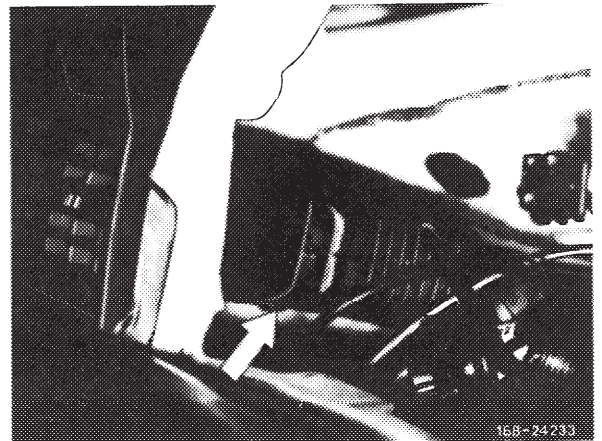




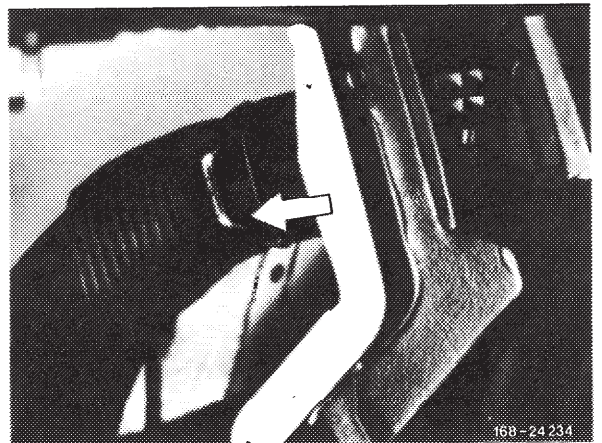
**12 Pull off fastening nut bottom right and remove screw.**



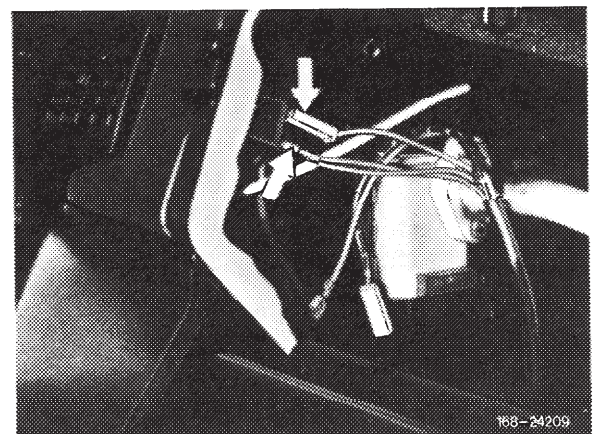
**13 Pull off air duct on air jet outside left.**



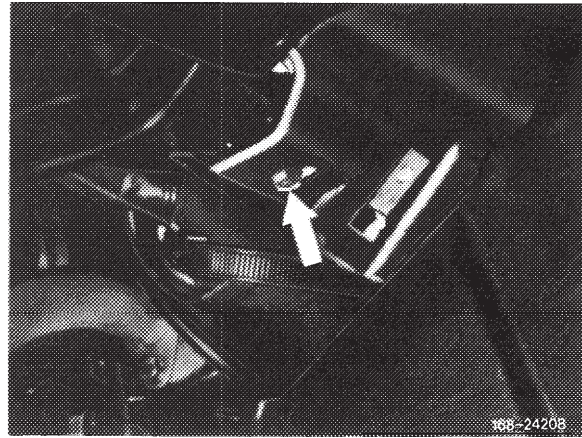
**14 Pull off air duct on air jet outside right.**



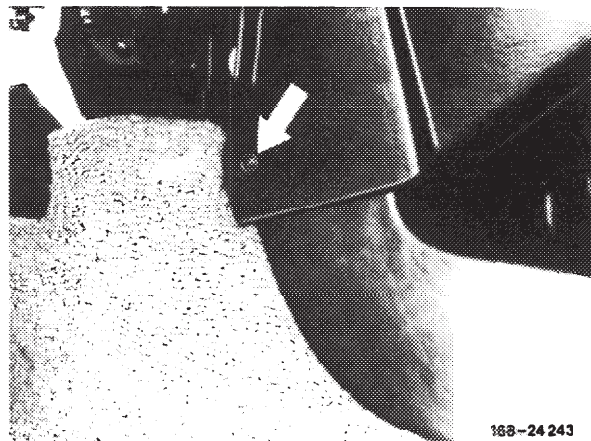
**15 Pull off electrical connections on switch for glove box light.**



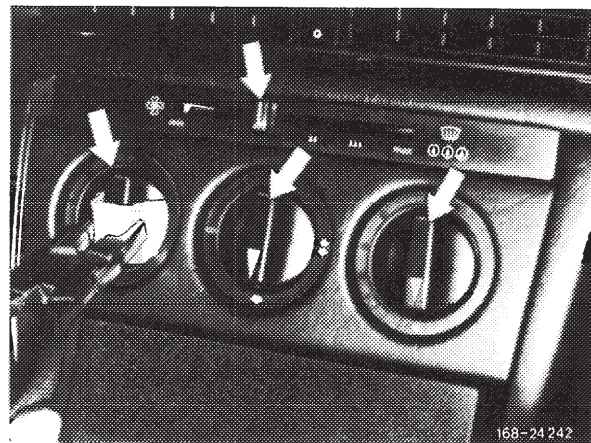
16 Unscrew fastening screw on stiffening pipe.



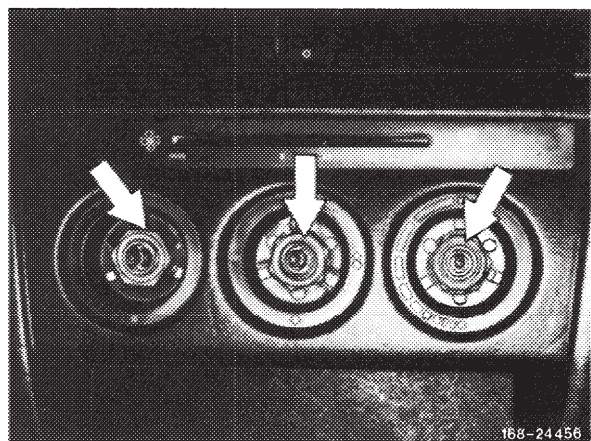
17 Unscrew screw on heater box left and right.



18 Pull off control knobs for blower-heater and air distributor switch.

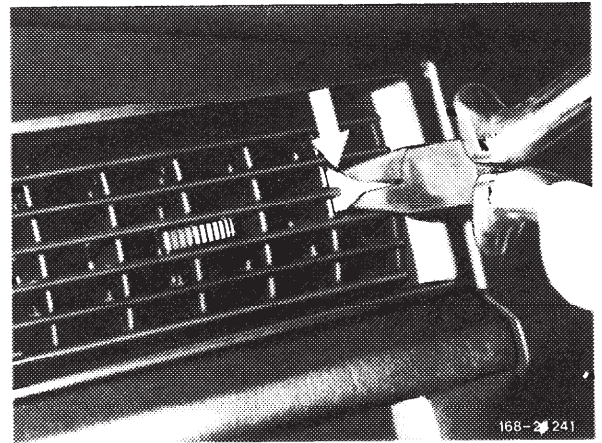


19 Unscrew nuts on control unit.



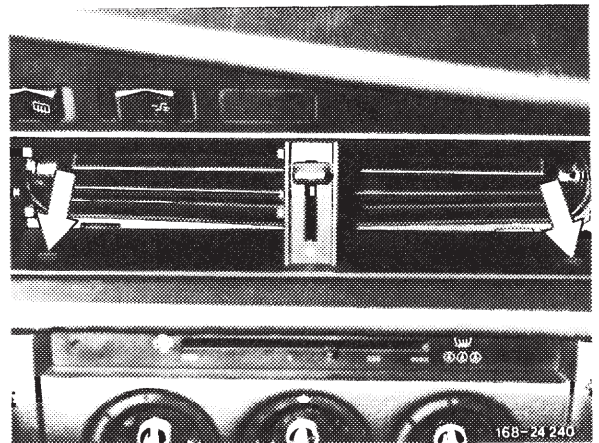


20 Pull out air jets on instrument panel center with padded flat nose pliers.

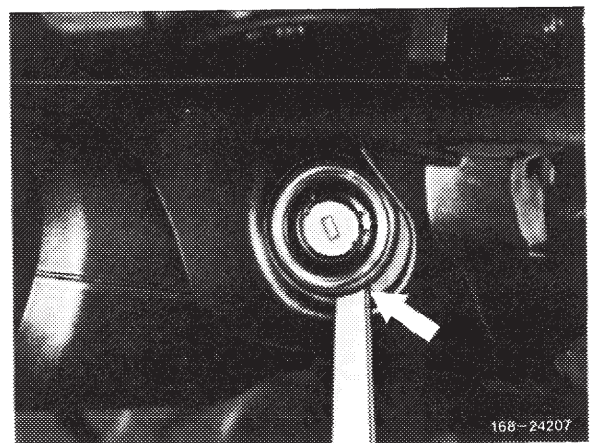


21 Unscrew screws on frame for air jets on instrument panel center.

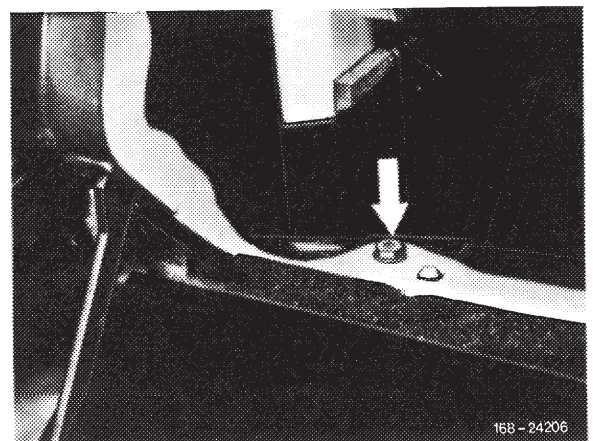
22 Remove console top, while pulling switch lights and electrical connections at the rear.



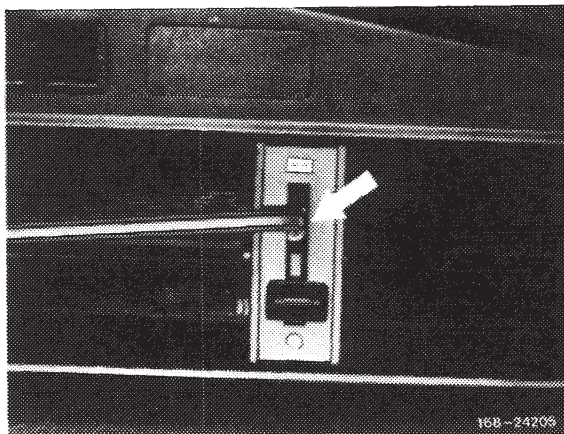
23 Force off escutcheon on ignition lock.



24 Unscrew fastening screw in range of glove box.

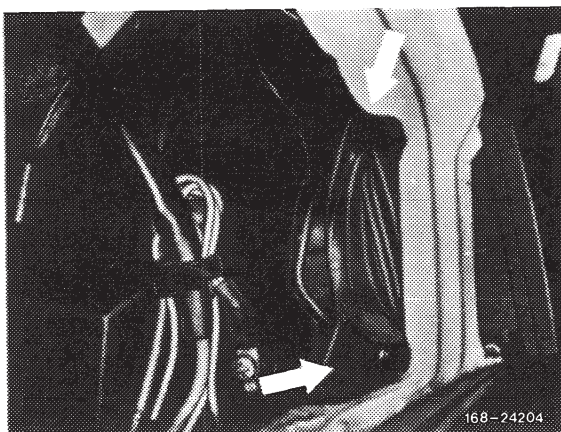


25 Close fresh air flap and unscrew screw on connecting lever.



26 Pull off rubber sleeve on connection for air jets in center.

27 Pull out defroster nozzles on heater box and remove instrument panel.

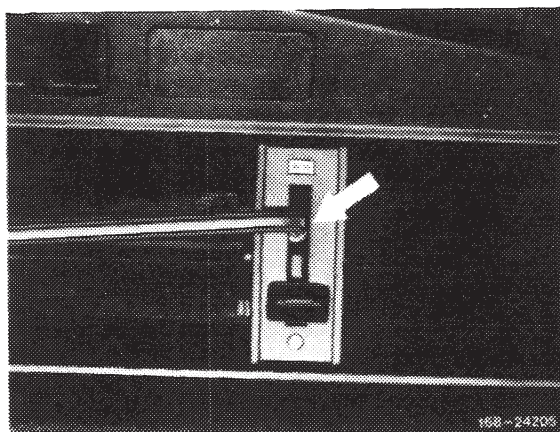


### Installation

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28 For installation proceed vice versa.

**Note:** At end of assembly jobs, set adjusting screws in such a manner that the fresh air flap is tightly sealing.

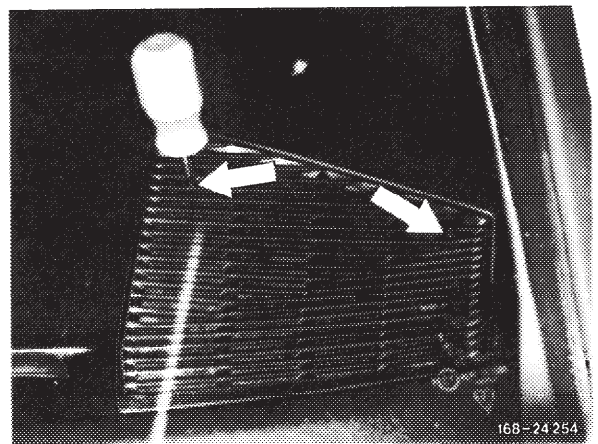




### Removal

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- 1 Unscrew screws on cover.
- 2 Pull cover to the rear and remove.



### Installation

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- 3 For installation proceed vice versa.

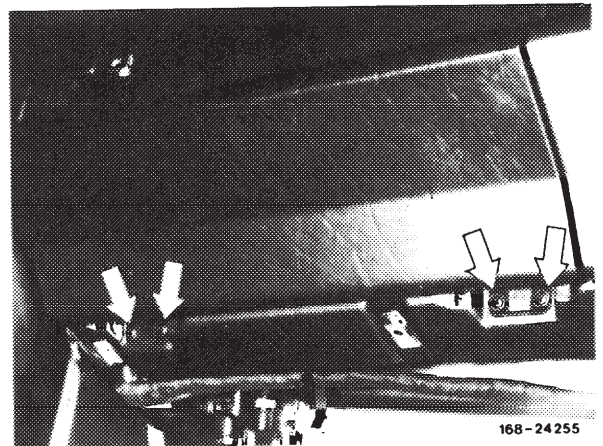
## 68-I 20 Removal and installation of glove box cover

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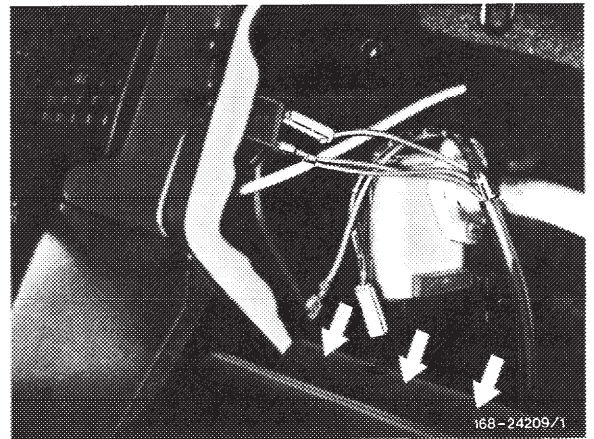
### Removal

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- 1 Remove cover at the right under instrument panel (68-I 50).
- 2 Remove glove box (68-140).
- 3 Unscrew screws on hinge of glove box cover.



- 4 Disconnect cover strip on instrument panel.

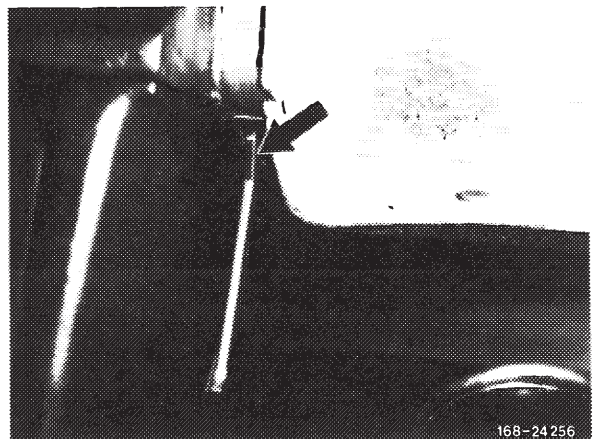


- 5 Lift glove box cover in upward direction and disconnect both stop brackets on instrument panel.
- 6 Remove glove box cover.

### Installation

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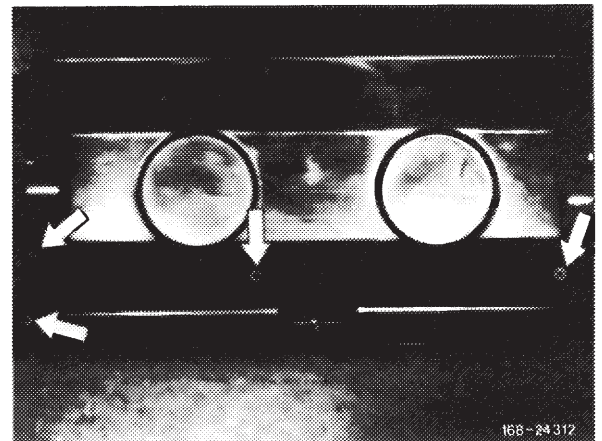
- 7 For installation proceed vice versa.



**Removal**

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- 1    Unscrew screws on back of cover.
- 2    Remove lock complete with cover strip.



**Installation**

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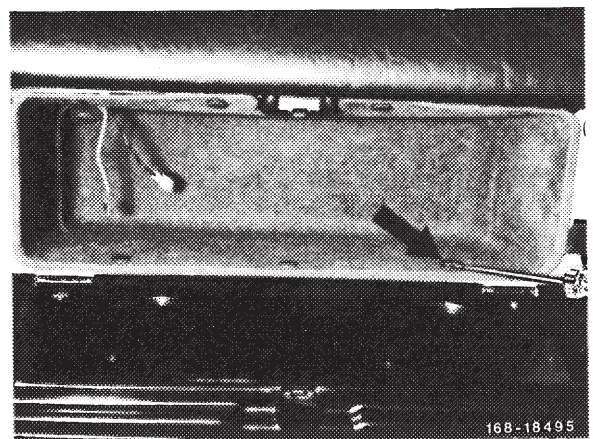
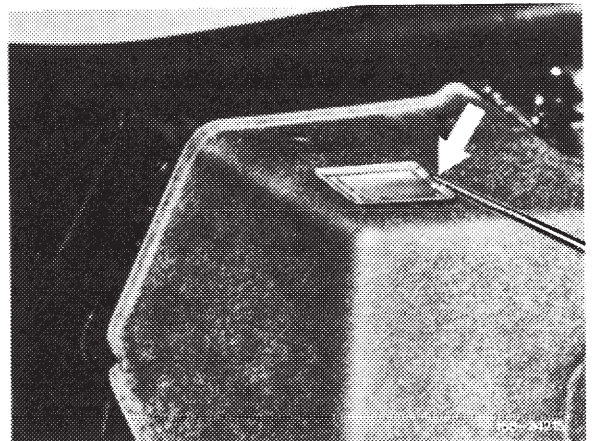
- 3    For installation proceed vice versa.



### **Removal**

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- 1 Push out glove box light and pull off electric connections.



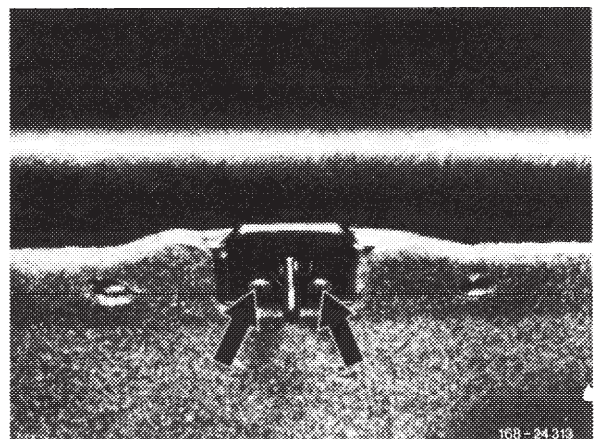
Shown on model 126

- 3 Unscrew screws on closing bracket.
- 4 Remove glove box from instrument panel.

### **Installation**

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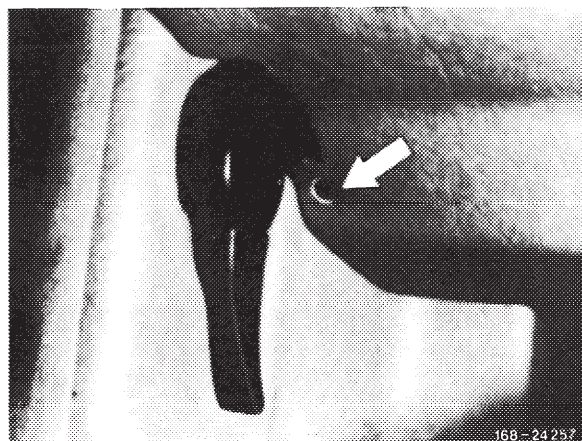
- 5 For installation proceed vice versa.



### **Removal**

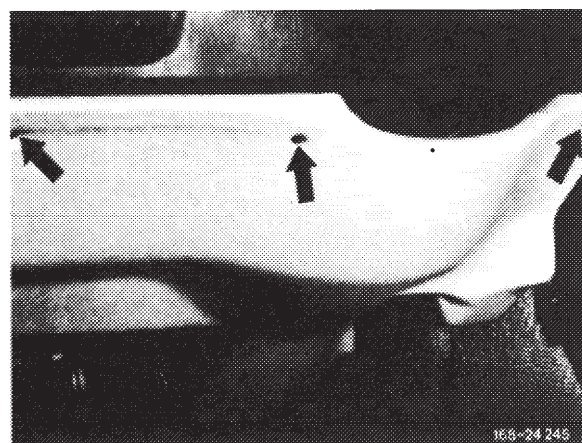
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1 Unscrew outer screw.



2 Unscrew screws in connecting range of instrument panel.

3 Remove cover.

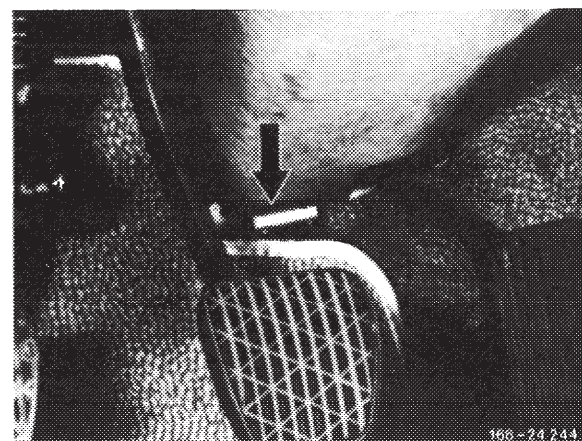


### **Installation**

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4 Slip cover into mounting on front wall and screw on by means of the three screws in connecting range of instrument panel.

5 For further installation proceed vice versa.



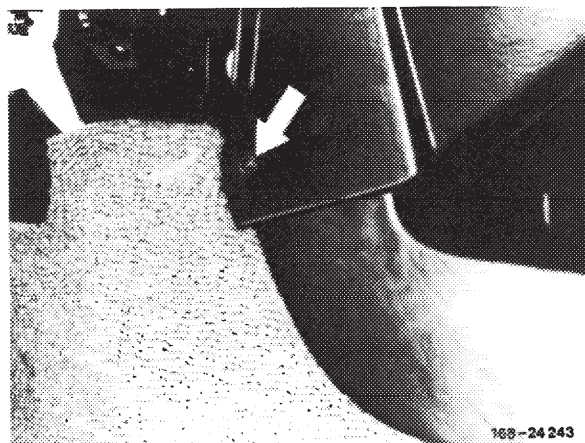
## A. Center console upper half

### Removal

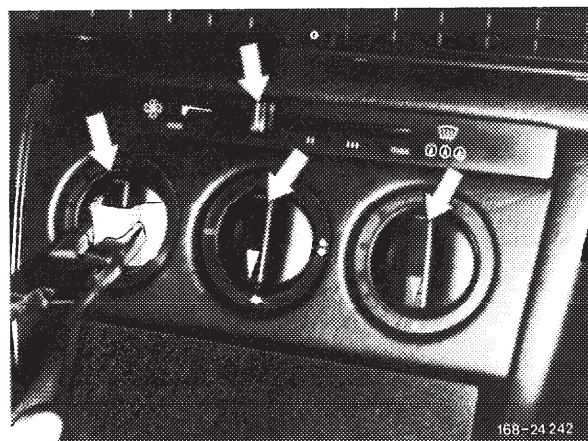
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1 Remove cover under instrument panel left and right (68-I 50).

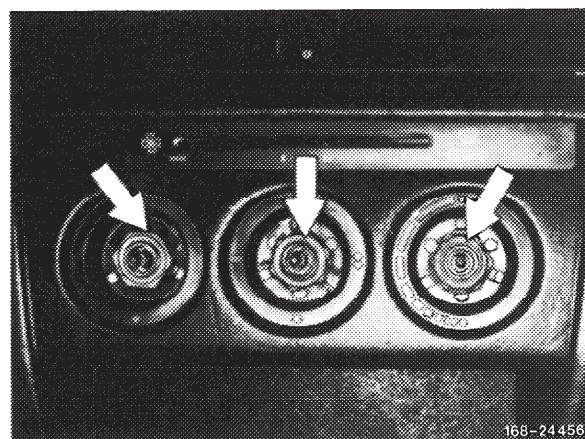
2 Unscrew screw on heater box left and right.



3 Pull off control knobs for blower, heater and air distribution switch.

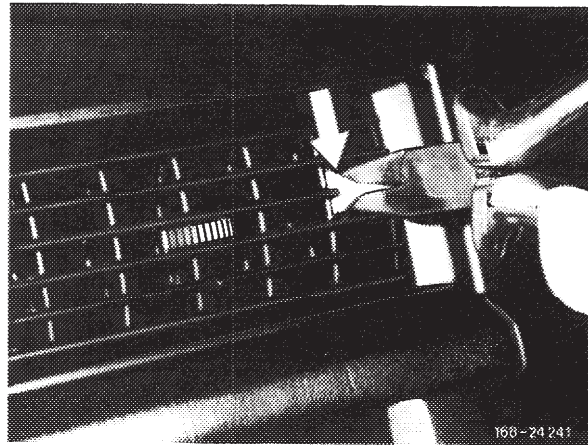


4 Unscrew nuts on control unit.



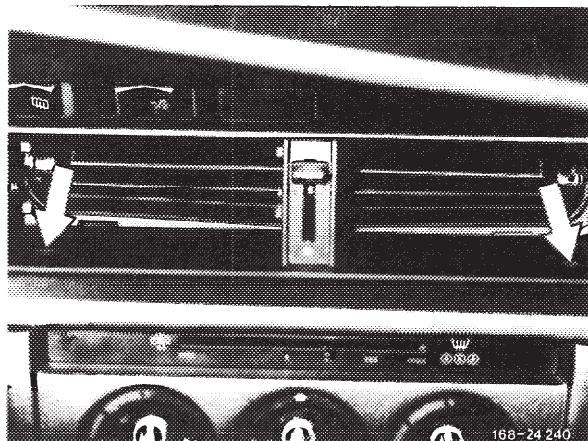


5 Pull out air jets on instrument panel center with padded flat nose pliers.



6 Unscrew screws on frame for air jets on instrument panel center.

7 Remove console top, while pulling off switch lights and electric connections on back.



#### Installation

8 For installation proceed vice versa.

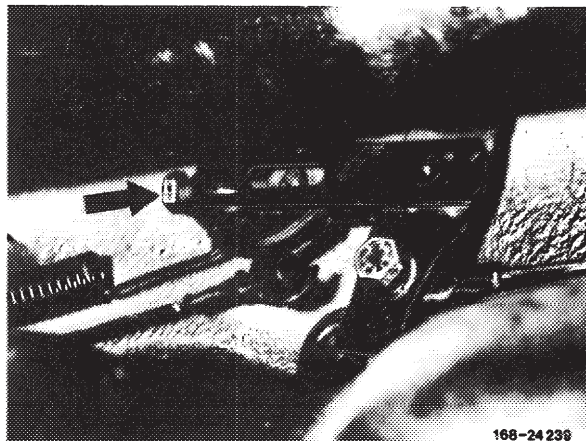
#### B. Center console lower half

##### Removal

1 Remove both floor mats for front seats.

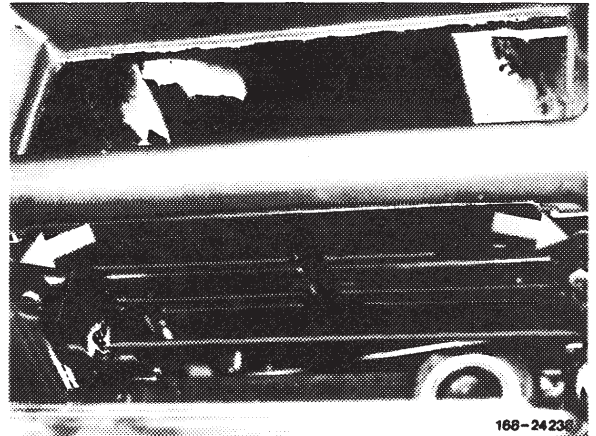
2 Remove covering on shift lever (68-230).

3 Slacken hand brake rope on compensator by slackening hex. head screw.

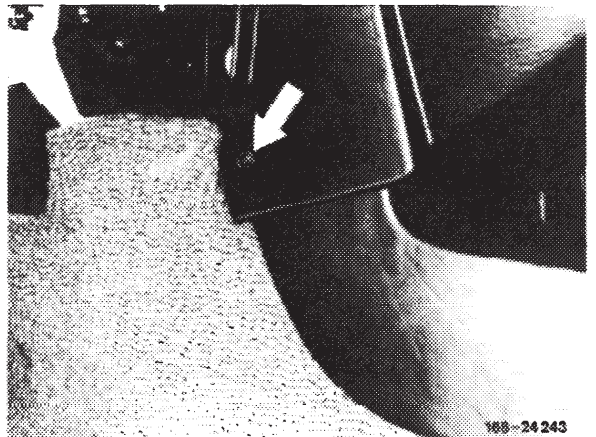


4 Remove ashtray and unscrew screws on ashtray housing.

5 Pull off electrical connection and remove ashtray housing.

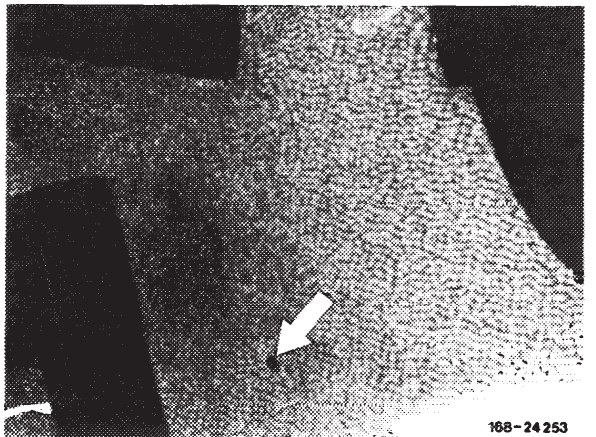


6 Unscrew screw on heater box left and right.

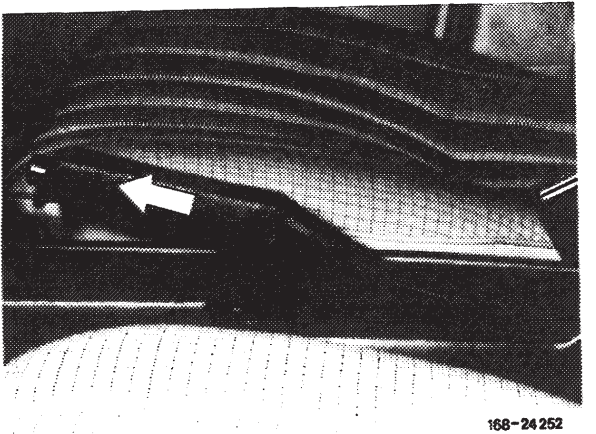


7 Unscrew screws on transmission tunnel on both sides.

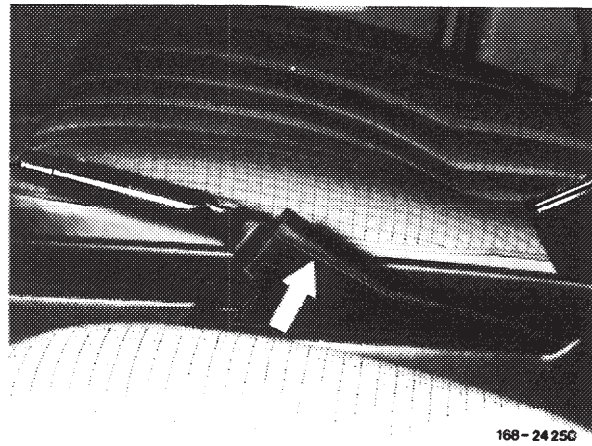
8 Remove accelerator pedal.



9 Pull off grip of hand brake lever in forward direction.

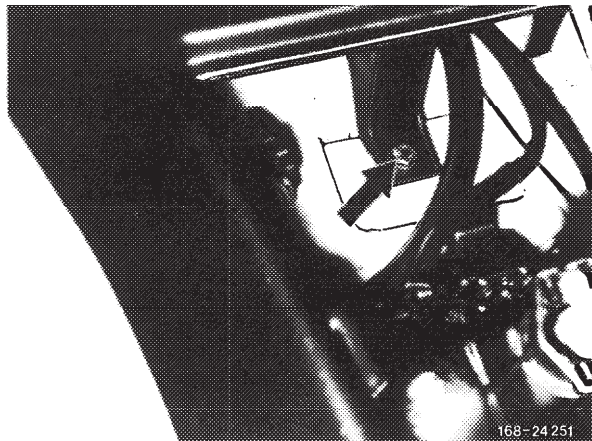


10 Pull off lining of hand brake lever in upward direction.

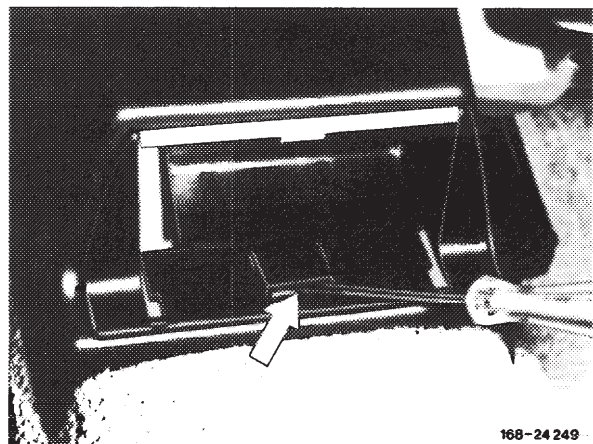


11 Unscrew screw in range of shift bracket.

12 Remove ashtray on center console rear.



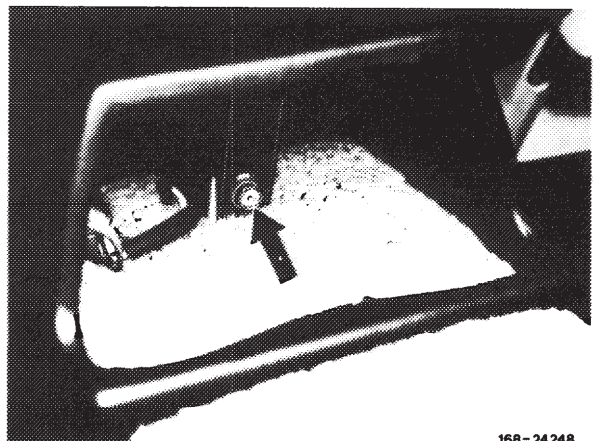
13 Push up holding clip on frame and remove ashtray frame.



14 Unscrew screw on center console rear.

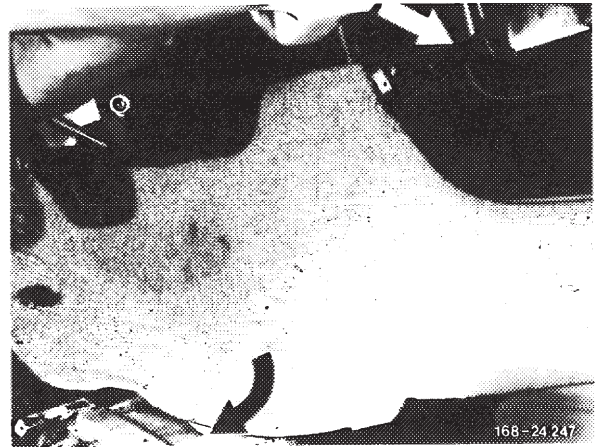
15 Move both seats toward the rear.

16 Set hand brake lever completely up.

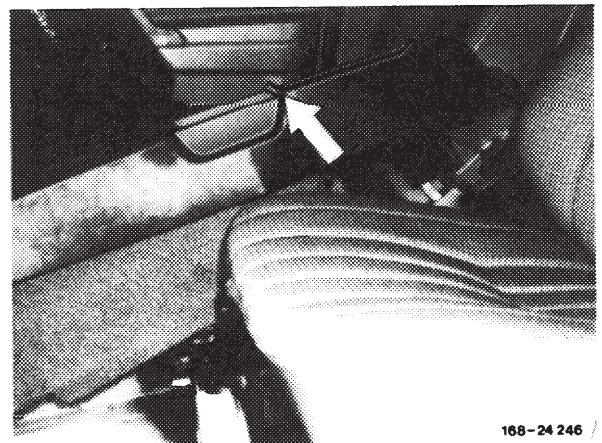




17 Spread carpet on transmission tunnel at front below on both sides in outward direction. Lift center console at the rear and carefully pull out of console upper half (arrow).



18 Remove center console over hand brake lever.



## Installation

19 For installation proceed vice versa.

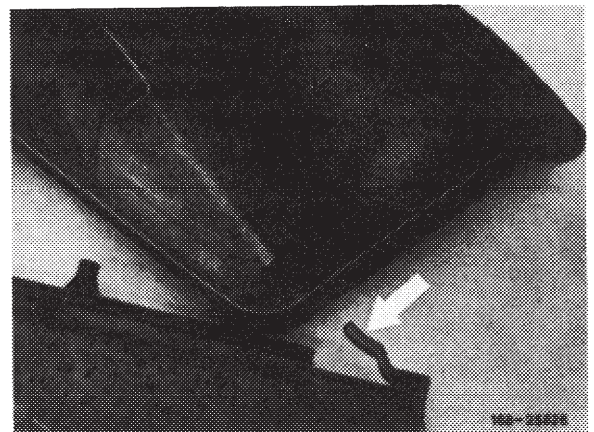
**Note:** When introducing hand brake lever, loosen hand brake lever and lower in downward direction together with console.

Adjust hand brake at end of assembly jobs.

## Attention!

In order to avoid malfunction of hand brake lever, make absolutely sure that the covering of the hand brake lever in the rear lower range is pressed **down** by the lug on the hand brake lever.

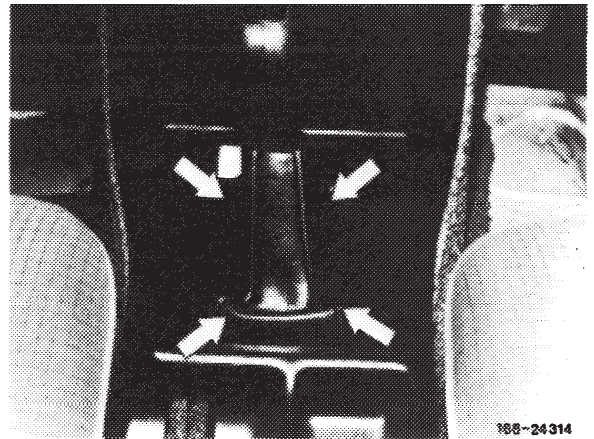
Adjust hand brake at end of assembly jobs.



### Removal

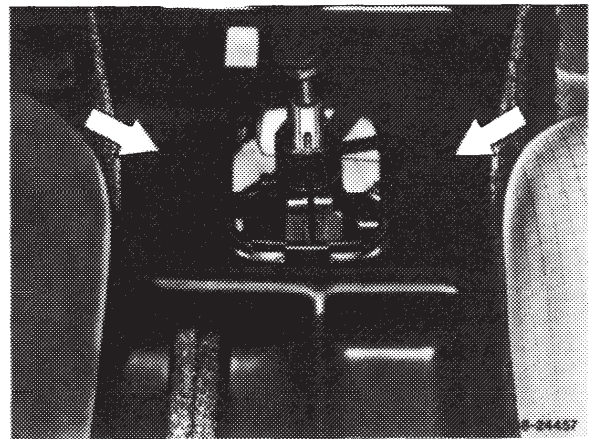
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- 1 Disconnect rubber sleeve on cover.



- 2 Pull off plug connections on switches and remove cover.

- 3 Separate plugs from switches and remove cover toward the rear.



### Installation

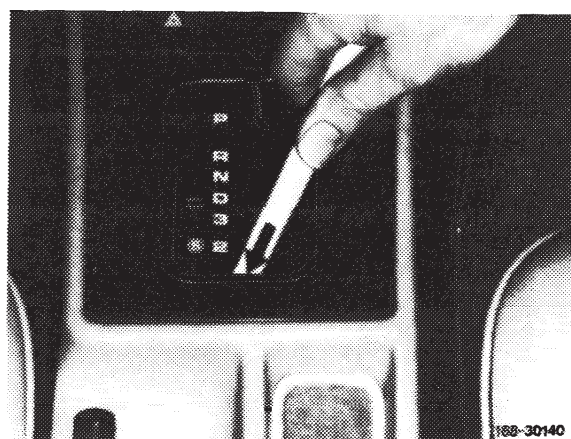
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- 4 For installation proceed vice versa

### Removal, installation

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- 1 Lift cover in rear range by means of plastic wedge and pull out toward the rear.
- 2 Pull plug connections on switches and remove cover,



### Installation

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- 3 Attach plug connections to switches. Introduce cover with holding lugs at front and engage rear locks.

